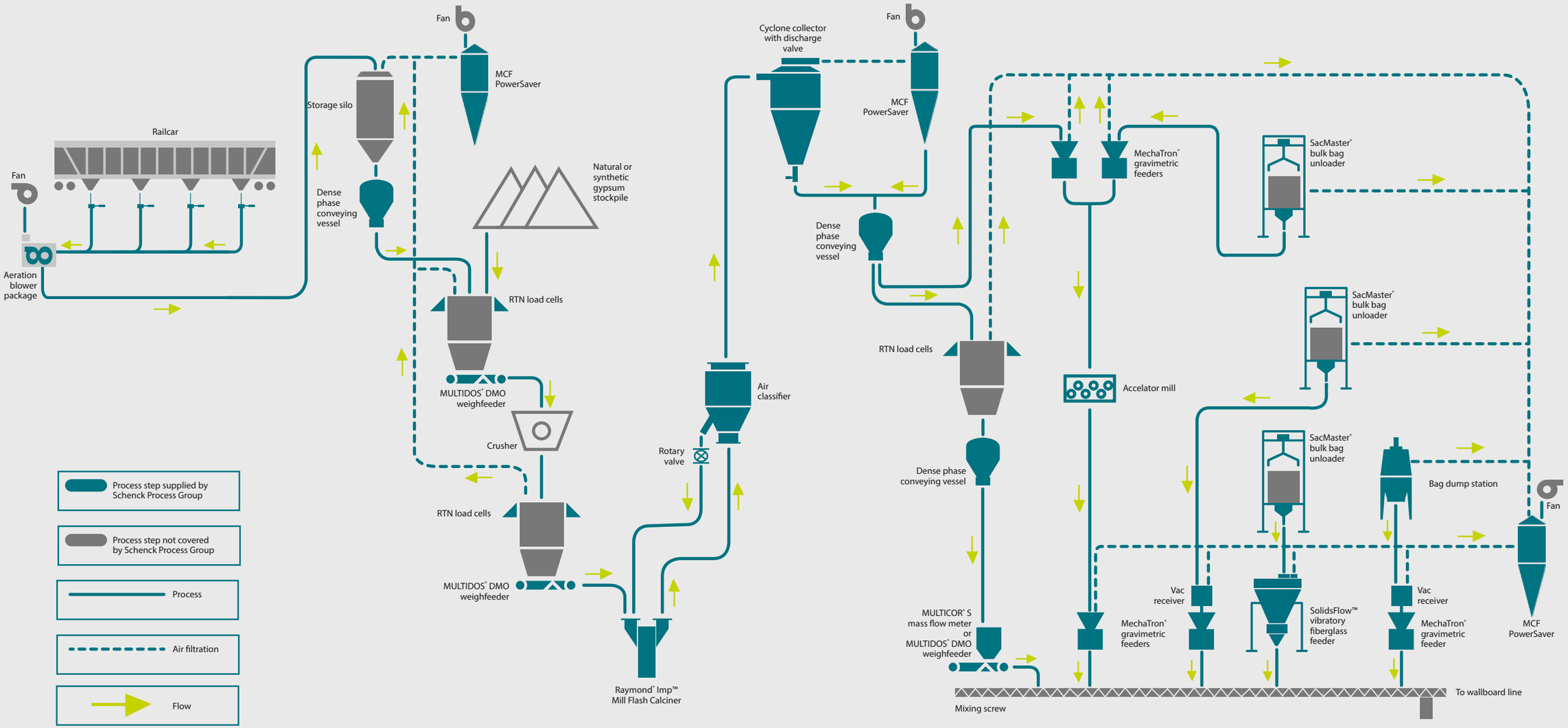Gypsum milling and calcining system with material handling from raw material to wallboard line