The Future: Sustainable Cement Production.

Benefits: reduced environmental impact – reduced operational costs.
Future-oriented Solution
Schenck Process Blending System

Factory-made composite cements have been available for over 30 years, but until a legislative change intended to promote sustainable cement production, they have only been supplied to localised markets. Now, wide ranges of composite cements are available across Europe which incorporate limestone, fly ash or blast furnace slag as secondary constituents (additives). These factory-made composite cements are produced and supplied widely by the whole cement industry for use in either bulk delivery or packed in bags.

The significant benefits of our process solution lie in our unique capability of being able to harness the blending action of the MULTICOR® mass flow meter to homogeneously and accurately blend the cement master material, e.g. Ordinary Portland Cement (OPC), with secondary constituents on a sustainable basis.

By application of our process know-how, the MULTICOR® blending system differs from the typically employed method of batch blending and storage. It allows the cement producer to secure the advantages of sustainable continuous blending.
Normal cement production processes are based on producing and storing goods in the expectation of them being consumed, and in manufacturing terms, this is usually called the push principle.

This principle can be an inefficient use of both resource and capital, resulting in increased stock levels and the tying up of cash.

Therefore, the Schenck Process MULTICOR® blending system facilitates the manufacturing pull principle by only producing goods when they are ordered. There is no need for the cement manufacturer to store blended products in the expectation of consumption. Thus stock levels can be reduced and cash freed to be used more efficiently elsewhere in the business.

Schenck Process and the cement manufacturer: together we make processes work
The term composite cement means any cement type that conforms to BS EN 197-1 [1] (or BS EN 197-4 [2]) other than CEM I. They comprise Portland cement combined with one or more additional inorganic constituents, plus an optimised amount of set-regulator (gypsum). The main factory-made composite cements that cement manufacturers currently produce are:

<table>
<thead>
<tr>
<th>Types (mainly relevant for Europe)</th>
<th>Designation</th>
<th>% additive</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cem II</td>
<td>Portland limestone cement</td>
<td>CEM II/A-L + II/A-LL</td>
</tr>
<tr>
<td>Cem II</td>
<td>Portland fly ash cement</td>
<td>CEM II/A-V</td>
</tr>
<tr>
<td>Cem II</td>
<td>Portland fly ash cement</td>
<td>CEM II/B-V</td>
</tr>
<tr>
<td>Cem III</td>
<td>Low early strength blast furnace cement</td>
<td>CEM III/A</td>
</tr>
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Schenck Process understands the drivers for continuous production of composite cements on a sustainable basis. Through our industry experience, continuous development of market-leading technology and application of our process knowledge we can add significant value to your business.

**Future Standards of Composite Cements**

Drivers for continuous production of composite cements on a sustainable basis

<table>
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<tr>
<th>Change in legislation leading to the wider use of secondary constituents in OPC</th>
<th>Expands the localised manufacturing practise</th>
<th>Facilitates the proliferation of the pull manufacturing principle</th>
<th>Application of Schenck Process process know-how</th>
<th>Contributes to the reduction of environmental pollutants</th>
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</table>

Cement manufacturers’ benefits

- Assists in meeting CO₂ reduction targets
- Facilitates the manufacturing pull principle via sustainable blending
- Lower capital equipment investment costs – no need to store blended material
- Retrofitting solutions in existing plants
- Co-operation with a global solution provider who understands your market and production needs
The integration of sustainability into all operations now sets the international cement industry’s agenda. The implications for cements are already clear. Their energy and carbon footprint must be reduced over time without jeopardising product performance.

The increasing availability of blended cements for use in concrete, mortar and grout plus the continued production of niche masonry cements for use only in mortar will help the industry to meet its social and environmental obligations and achieve necessary economic objectives.

A commitment to the environment runs throughout many of the process solutions offered by the Schenck Process Group, e.g. systems designed to optimise the use of alternative fuels (energy from waste), coal-washing plants (to reduce airborne pollution) or environmental controls in power plants (to reduce NOx and SOx emissions). And we are proud of the contribution that we make.

Furthermore, enabling cement producers to reduce their investment levels in capital equipment and operating costs utilising the MULTICOR® blending system to homogeneously and accurately blend cement with a secondary constituent contributes to users being able to reduce their environmental pollutants, e.g. CO2 emissions.
Meeting Future Requirements
The MULTICOR® Mass Flow Meter

A key benefit of the Schenck Process solution is its ability to instantly change the percentage of additives (secondary constituents). This allows the production of the complete range of products on a sustainable basis, negating the need for storage of each of the different grades produced.

**Continuous production of composite cements on a sustainable basis**

What’s behind this revolutionary process innovation?
Our unique solution is the innovative application of our expertise in bulk material handling and process technology combined with market leading process equipment, i.e. the MULTICOR® mass flow meter. With over 2,000 MULTICOR® systems in the market, developing its use for the production of composite cement on a continuous basis is an application extension of this very successful long-standing product.

**MULTICOR® operating principle:**
- Continuous fixed-speed rotating measuring wheel contained within a dust-tight body.
- Bulk material enters the centre of the measuring wheel and is centrifugally accelerated outwards.
- This action creates a torque, which corresponds directly to the feed rate.
- The torque is measured with a measuring module (Schenck Process load cell).
- Data is communicated from the measuring module to the Schenck Process DISOCONT® control system.
The MULTICOR® blending system’s operating principle and advantages

- Two MULTICOR® mass flow meters are controlled synchronously using a Schenck Process DISOCONT® control system (one MULTICOR® handling OPC and the other an additive).
- Bulk material is conveyed to the MULTICOR® systems using pre-feed devices.
- The MULTICOR® for the additive meters the flow of material into the downstream MULTICOR® for blending with the OPC.
- When optimally configured, the MULTICOR® blending system accurately and homogenously mixes the OPC and additives.
- High accuracy and constancy are well-known benefits of the MULTICOR® system. The centrifugal action of the MULTICOR® system measuring rotor facilitates the homogeneous mixing of materials as they are fed through the machine (in a dust-tight enclosure).
- The resultant quantity and quality of the finished product is significantly enhanced without the need to blend and store the material prior to consumption.
- Thus, a truly continuous weighing and mixing plant has been developed.

The MULTICOR® Blending System

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<tr>
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<th>MULTICOR® S</th>
<th>MULTICOR® R</th>
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</thead>
<tbody>
<tr>
<td>Throughput (vol.)</td>
<td>40 – 160 m³/h</td>
<td>40 – 800 m³/h</td>
</tr>
<tr>
<td>Accuracy (± %)</td>
<td>From ± 0.5 % upwards</td>
<td>From ± 0.5 % upwards</td>
</tr>
<tr>
<td>Setting range</td>
<td>1:10</td>
<td>1:10</td>
</tr>
<tr>
<td>Operating pressure</td>
<td>–10 mbar to +30 mbar</td>
<td>–85 mbar to +25 mbar</td>
</tr>
<tr>
<td>ATEX (explosion) rating</td>
<td>II 1/2/3 GD</td>
<td>II 3 GD</td>
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Schenck Process’ success in the market:
Over 2,000 MULTICOR® units in operation worldwide
IBS Heavy products and applications provide control of continuous material flows, continuous weighing and feeding systems for coarse bulk materials, powders, dusts, primary and alternative fuels, screening, vibratory and volumetric mechanical feeding systems, pneumatic conveying systems as well as heavy load acquisition and discontinuous weighing solutions.

Harsher environmental conditions require more resilient technical solutions. This particularly applies to industries such as cement and building materials, steel-making, non-ferrous metals and foundries. Schenck Process offers these industries a wide range of reliable systems and sound application know-how.

**Process Steps Covered by the Schenck Process Group**

**Raw Material Handling**

**Calciner & Kiln Feeding**

**Schenck Process:**
**International Business Segment (IBS) Heavy**

**Reliability and economy in the harshest industrial environments**
**Bulk material handling**
Our expertise in process automation includes bulk material handling applications such as loading, discharging, conveying and material distribution and includes a range of solutions for the handling of bulk solids and alternative fuels.

**Vibrating and screening technology**
Our vibratory equipment masters even the most difficult bulk materials. From large lumps to the finest particles, wet or dry and irrespective of whether ores, scrap, lime dust or hot sinters up to 1,000°C are used. Our range of products, applications and services comprises the planning, design and construction of complete plant sections including reliable controls and interfacing with higher-level data systems. These products and services are durable with a wide range of possible applications. They are practically indestructible even in the harshest industrial environments.

**Weighing and feeding technology**
Continuous weighing and feeding systems from Schenck Process are widely used in many industries, e.g. to feed coal dust efficiently into a rotary kiln during cement production. Our discontinuous scales can calculate the precise addition of alloying agents in electric steelworks or the exact weight of a steel ladle weighing several tonnes in a continuous casting plant.

Our wide range of products, applications and services includes the installation of weighfeeders, e.g. upstream of blast furnaces for precise weighing of constituents to specific formulae as well as engineering and turnkey delivery of complete systems designed to convey and feed alternative fuels.

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**Cement Storage and Dispatch**

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The Schenck Process Group is a global leader in weighing and feeding technology /// screening and separation systems for bulk materials /// dust collection and air filtration technology /// pneumatic and mechanical conveying solutions /// automation and diagnostic technology